

PERSEP™ ultrafiltration system

Data sheet

PERSEP™ ultrafiltration system for electrocoat paint

Water-soluble paints used in electrocoat painting process (ecoat) are filtered continuously through an UltraFiltration (UF) system in order to maintain their physico-chemical characteristics. The retentate is returned to the paint bath and the permeate is used as rinsing water.

In the electrocoat process, the paint is applied on a metal by electrophoretic deposition. Manufacturers use this process to treat metal surfaces in order to protect them against corrosion. Users include the automotive and appliance industry, and metal finishing plants (mechanics, etc.)

The PERSEP™ ultrafiltration system can be installed in new ecoat lines or as a replacement for existing units.



ALSYS references with PERSEP™ system for electrocoat paint

- 6 PERSEP™ systems delivered since 2019
- ALSYS has ~ 40 years of experience with ecoat UF systems (PLEIADE® flat-sheet membrane range)

End user / product manufactured	System size	Start-up date
Automotive / Car body	6 Modules	2021
Automotive / Spare part	6 Modules	2021
Metal fabrication	2 Modules	2021
Automotive / Car body	6 Modules	2020
Automotive / Car body	6 Modules	2020
Electrical equipment	3 Modules	2019
Agricultural equipment	2 Modules	2018
Automotive / Spare part	4 Modules	2014

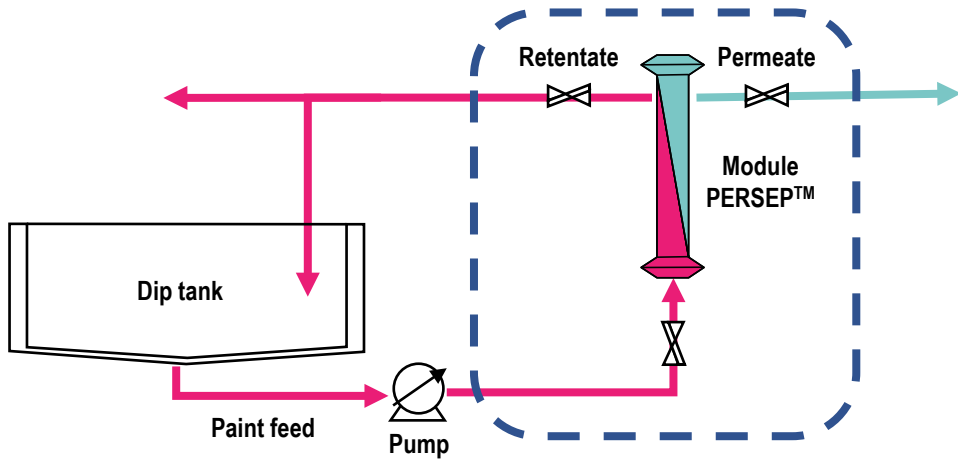
What makes PERSEP™ system unique ?

- Fouling resistant membrane that produces a consistently permeate flow rate
- Turnkey system, ready to connect to utilities
- ALSYS' long experience in design, fabrication, start-up, after-sales and audit of ecoat UF systems (~ 40 years of experience)
- Tailor-made design according to the user's needs:
 - Number of modules: 2, 3, 4, 6 modules...
 - Compact footprint available, with adjustable height
 - Installed equipment (pump, ...), instrumentation (transmitters, ...)
 - Adaptation to existing piping
 - Optional Cleaning In Place (CIP) system
- Flexible capacity: the system flow rate is adjustable by isolating or adding modules
- **Very robust: PVDF membrane, PVC housing, and stainless-steel frame are resistant to the operating conditions**

PERSEP™ membranes

- PERSEP™ membranes are made of a PVDF based polymer developed specifically for use with ecoat paint. The membrane contains a permanent negative charge which results in less fouling and easier cleaning. No special membrane conditioning step is needed after cleaning.
- The spiral wound membrane is installed permanently within a PVC housing

How the PERSEP™ system works ?



ALSYS scope of supply

PERSEP™ system range

Main characteristics	PERSEP™ 2 Modules	PERSEP™ 4 Modules	PERSEP™ 6 Modules
Dimensions Length x Width x Height	800 x 850 x 2200 mm (31.5 x 33.46 x 86.61")	1500 x 1600 x 2200 mm (59.05 x 63 x 86.61")	2000 x 1600 x 2200 mm (78.74 x 63 x 86.61")
Weight	160 kg (353 lb)	270 kg (595 lb)	380 kg (838 lb)
Frame materials	Inox	Inox	Inox
Piping materials	Inox / PVC	Inox / PVC	Inox / PVC
System dead volume	36 l	80 l	120 l
Valves	Manual	Manual	Manual
EQUIPEMENTS required (out of scope) :			
Pump capacity	34 m³ / h (GPM 150)	68 m³ / h (GPM 300)	102 m³ / h (GPM 450)

PERSEP™ module performance (8")

	Metric units	US units
Main characteristics		
Membrane material		PVDF
Spacer	0,7 mm	31 mils
Membrane area	29 m²	315 ft²
Housing material		PVC
Specifics characteristics		
The spiral wound membrane is installed permanently within a PVC housing (ready-to-use)		
Recommended operating conditions		
Maximum operating pressure	5 bar	70 psi
Typical pressure	3 - 5 bar	40 - 80 psi
Maximum operating temperature	45°C	113°F
Maximum cleaning temperature	45°C	113°F
Retentate flow rate	16 à 17 m³/h	GPM 70- 75
Maximum pressure drop per element	1,7 à 2,4 bars	24 to 34 psi
pH		
Process mode or cleaning		2 - 10
Module dimensions		
Module length	997 mm	39.25"
Module external diameter	219,1 mm	8.62"
Permeate connector diameter	33 mm	1.3"
Module weight (dry)	27,2 kg	60 lb
Module weight (working)	40,8 kg	90 lb



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